



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-833-013L02
Job Sheet 198773



Part No: D350-833-013L02

Job Qty: 1 pcs

Part Name: Dome Light Air Vent - Black (Geneva P112L)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 9/3/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18297

Note: DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/3/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S209653



Part: D350-833-013L02

Job No: 198773

Serial No/Batch: S209653

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/28/19

Part Op	Description	Qty	Date	Time	Location	Notes
120 QC 4	1 pcs	9/3/19	0.00	0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/3/19	0.00	0.00	QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
135 DC - 1 - B4B	1 pcs	9/3/19	0.00	0.00	Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
140 QC 21 - FG	1 pcs	9/3/19	0.00	0.00	Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
Part Op 120 - (QC4- 100% Inspect kits for completeness)	FG121	9/3/19	0.00	0.00	Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-833-013 Location : _____	FG121	9/3/19	0.00	0.00	Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
135 - Photocopy bluefile & type labels per PPP D350-833-013 CHG001	FG121	9/3/19	0.00	0.00	Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					DC - 1 - B4B	
					DC - 2 - B4B	
140 - (QC21- Final Inspection - Work Order Release)	FG121	9/3/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-833-013 Location : _____
FG121
135 - Photocopy bluefile & type labels per PPP D350-833-013 CHG001
140 - (QC21- Final Inspection - Work Order Release)

011644

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4888-041L02	Dome Light Air Vent Assembly, Black	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181459 5185126
D4897-045	Dome Light Wiring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197926
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4888-041L02	1	1	0
	D4897-045	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 8/6/19 12:32 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION		DEPARTMENT/PROCESS																						
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																						
Date :	Sequence #:	QTY Affected :		MRB (QSI042)																						
Description Work Order Deviation		Disposition																								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY <table><tr><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>				☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Fit/Function	☐ Off-set/Set-up	
						☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong																		
						☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance																		
						☐ BOM/Route	☐ Grain Direction	☐ Drawing																		
☐ Broken/Damage/Defect	☐ Weld	☐ Finish																								
☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing																								
☐ Drill Holes	☐ Out of Sequence	☐ Misread																								
☐ Fit/Function	☐ Off-set/Set-up																									
Completed By																										
Lead hand / Supervisor																										
QC / QA Coordinator																										

4. WEIGHT AND BALANCE

The following table shows the net weight increase associated with the D350-833-011/-013/-015/-017/-019 Dome Light Air Vent kits.

Installation	Weight	LONGITUDINAL				LATERAL	
		Arm FWD	Moment FWD	Arm AFT	Moment AFT	Arm	Moment
D350-833-011	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
Dome Light Air Vent	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-013	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
Dome Light Air Vent	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-015	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
Dome Light Air Vent	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-017	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
Dome Light Air Vent	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-019	0.0 lb	65.2 in	0.0 lb-in	95.4 in	0.0 lb	0 in	0 lb-in
NVIS Filter Kit	0.00 kg	1.6 m	0.00 m-kg	2.4 m	0.0 m-kg	0 m	0 m-kg

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D350-833-011	DOME LIGHT AIR VENT (P112-S)
	X				D350-833-013	DOME LIGHT AIR VENT (P112-L)
		X			D350-833-015	DOME LIGHT AIR VENT (P112-X)
			X		D350-833-017	DOME LIGHT AIR VENT (P112-XL)
				X	D350-833-019	NVIS FILTER KIT
		1			D4858-041	DOME LIGHT AIR VENT ASSY (REPLACES P/N G12983)
				6	D4873-1	O-RING
			1		D4887-041	DOME LIGHT AIR VENT ASSY (REPLACES P/N G12984)
	1				D4888-041	DOME LIGHT AIR VENT ASSY (REPLACES P/N GA129-12)
1					D4889-041	DOME LIGHT AIR VENT ASSY (REPLACES P/N GA129-11)
1		1	1		D4897-045	DOME LIGHT WIRING (REPLACES P/N G129-8-2 AND G12989-2)
				2	D4907-1	NVIS FILTER